

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*DESIGN12\***

Design: **Design12**

Title:

Stitches: 151 591  
 Height: 259.2 mm  
 Width: 208.4 mm  
 Colors: 9  
 Colorway: Colorway 1  
 Zoom: 0.65

Machine format: Tajima  
 Color changes: 30  
 Stops: 31  
 Trims: 233  
 Appliqués: 0  
 Left: 167.3 mm  
 Right: 41.1 mm  
 Up: 127.4 mm  
 Down: 131.8 mm  
 EndX: -159.0 mm  
 EndY: 11.5 mm  
 Area: 54017.3 mm<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 857.55m  
 Total bobbin: 326.67m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	Orange	1 622	9	Orange	Wilcom
2.	8	Black	14 659	8	Black	Default
3.	2	Purple	10 918	8	Purple	Wilcom
4.	1	Orange	6 544	9	Orange	Wilcom
5.	2	Purple	306	8	Purple	Wilcom
6.	9	White	557	9	White	Default
7.	4	Dark Brown	547	11	Dark Brown	Wilcom
8.	8	Black	874	8	Black	Default
9.	3	Pink	253	10	Pink	Wilcom
10.	9	White	147	9	White	Default
11.	4	Dark Brown	130	11	Dark Brown	Wilcom
12.	5	Cyan	116	2	Cyan	Wilcom
13.	8	Black	32	8	Black	Default
14.	4	Dark Brown	15 473	11	Dark Brown	Wilcom
15.	6	Magenta	6 062	7	Magenta	Wilcom
16.	8	Black	4 244	8	Black	Default
17.	9	White	2 556	9	White	Default
18.	8	Black	12 823	8	Black	Default
19.	9	White	13 532	9	White	Default
20.	3	Pink	3 627	10	Pink	Wilcom
21.	8	Black	2 501	8	Black	Default
22.	2	Purple	9 940	8	Purple	Wilcom
23.	9	White	169	9	White	Default
24.	3	Pink	86	10	Pink	Wilcom
25.	5	Cyan	92	2	Cyan	Wilcom
26.	1	Orange	3 599	9	Orange	Wilcom
27.	8	Black	12 524	8	Black	Default
28.	4	Dark Brown	7 933	11	Dark Brown	Wilcom
29.	6	Magenta	1 963	7	Magenta	Wilcom
30.	7	Pastel Blue	291	16	Pastel Blue	Wilcom
31.	8	Black	17 469	8	Black	Default

Machine runtime:

Machine	Runtime (hr:min:sec)
Machine-1	3:20:40

