

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*DESIGN20\*

Design: **Design20**

Title:

Stitches: 32 594  
 Height: 80.6 mm  
 Width: 177.8 mm  
 Colors: 9  
 Colorway: Colorway 1  
 Zoom: 0.66

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 74  
 Appliqués: 0  
 Left: 109.1 mm  
 Right: 68.7 mm  
 Up: 73.0 mm  
 Down: 7.6 mm  
 EndX: -21.9 mm  
 EndY: 73.0 mm  
 Area: 14330.7 mm<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 185.17m  
 Total bobbin: 69.97m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3 428	3	Red	Default
2.	11		845	11	Dark Red	Default
3.	8		1 230	8	Black	Default
4.	1		3 535	1432		Madeira Classic 40
5.	2		851	1266	Regal Blue	Madeira Classic 40
6.	8		1 234	8	Black	Default
7.	4		1 346	1149	Tusk	Madeira Classic 40
8.	5		711	1056	Golden Oak	Madeira Classic 40
9.	8		460	8	Black	Default
10.	4		6 383	1149	Tusk	Madeira Classic 40
11.	8		775	8	Black	Default
12.	5		1 194	1056	Golden Oak	Madeira Classic 40
13.	9		945	9	White	Default
14.	3		56	3	Red	Default
15.	8		1 908	8	Black	Default
16.	6		2 889	1018	Light Salmon	Madeira Classic 40
17.	8		1 639	8	Black	Default
18.	11		1 623	11	Dark Red	Default
19.	1		1 540	1432		Madeira Classic 40

Machine runtime:

Machine	Runtime (hr:min:sec)
Machine-1	0:47:42

